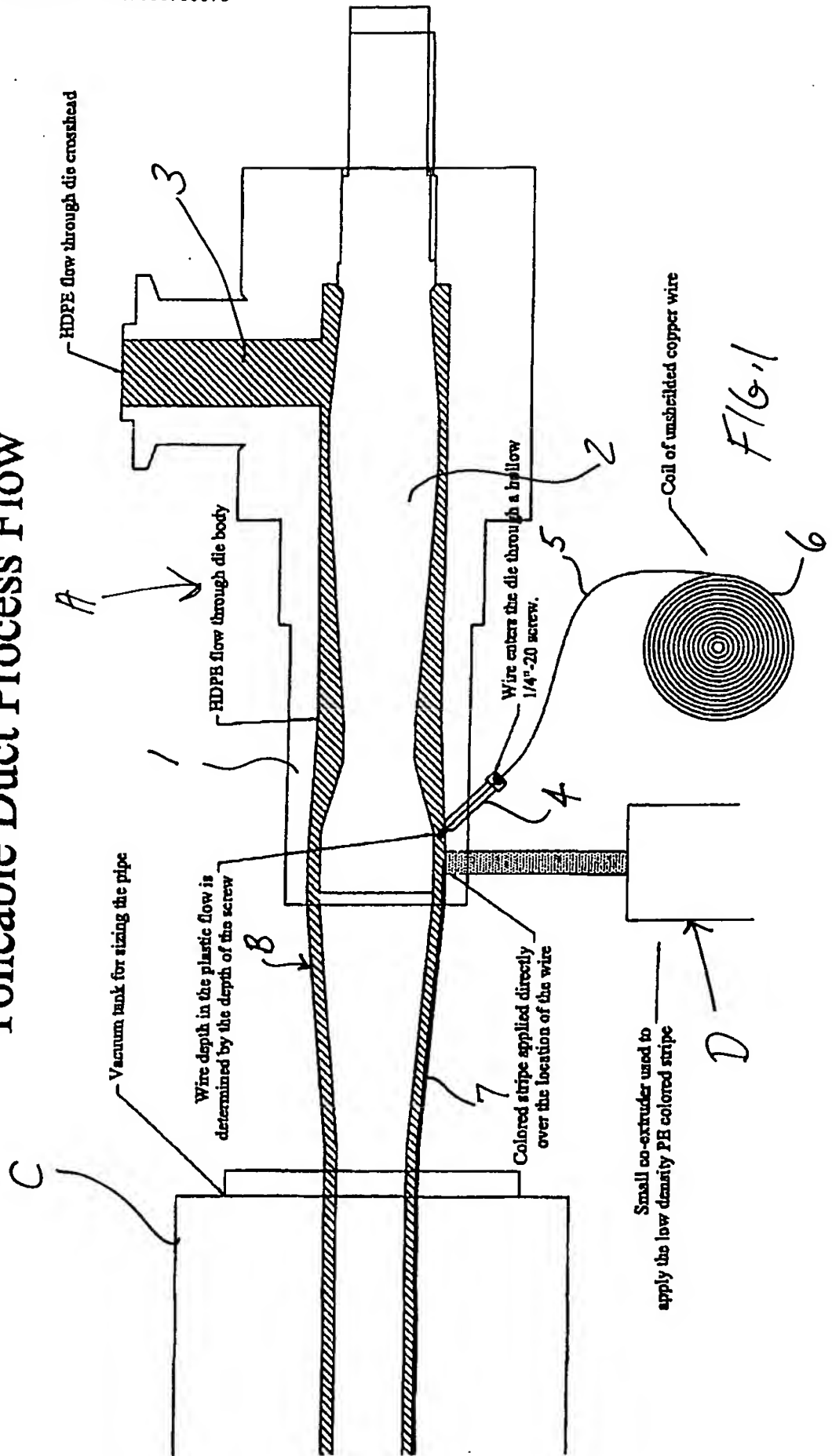


Toneable Duct Process Flow



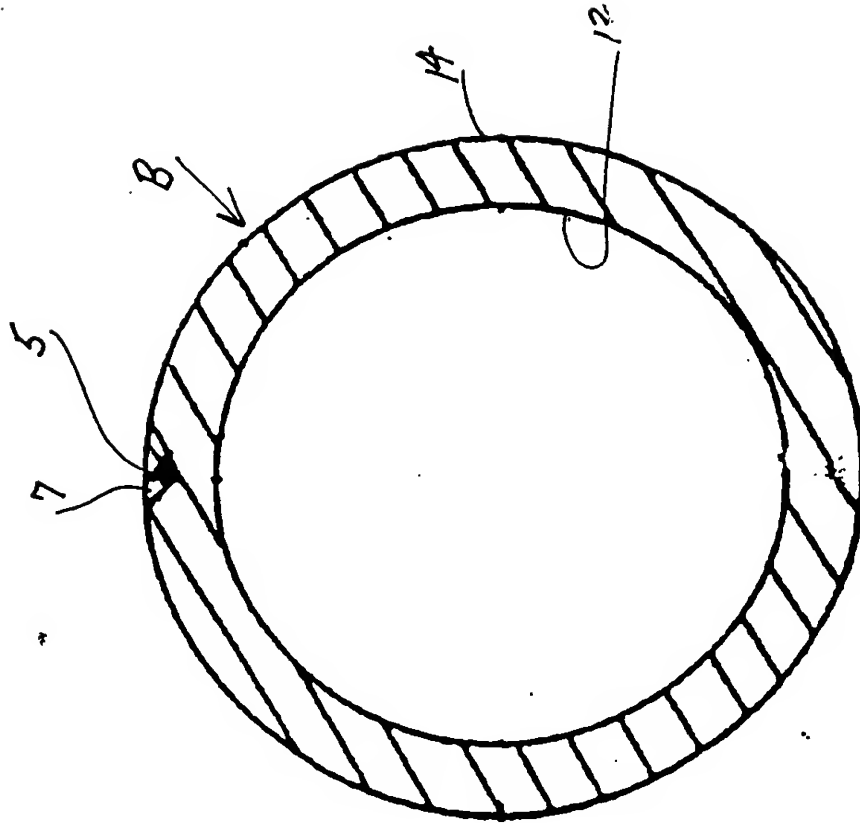


FIG. 2

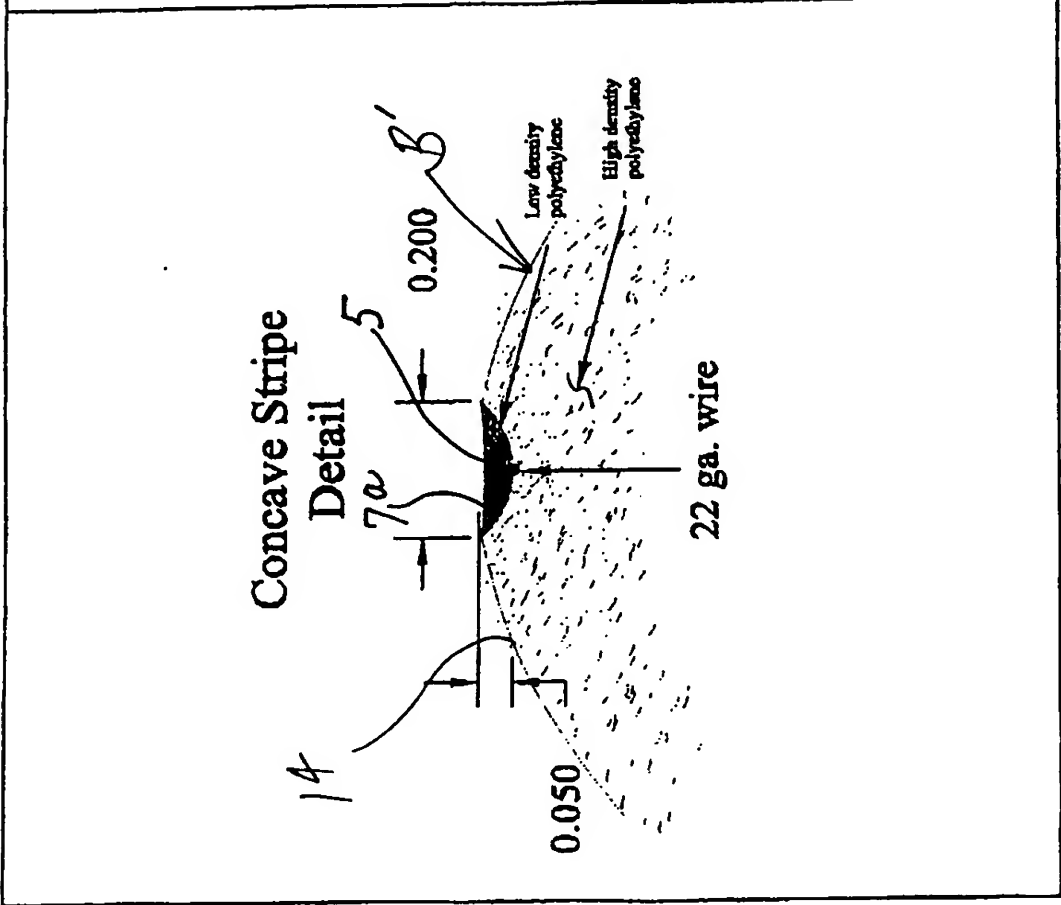


FIG. 3

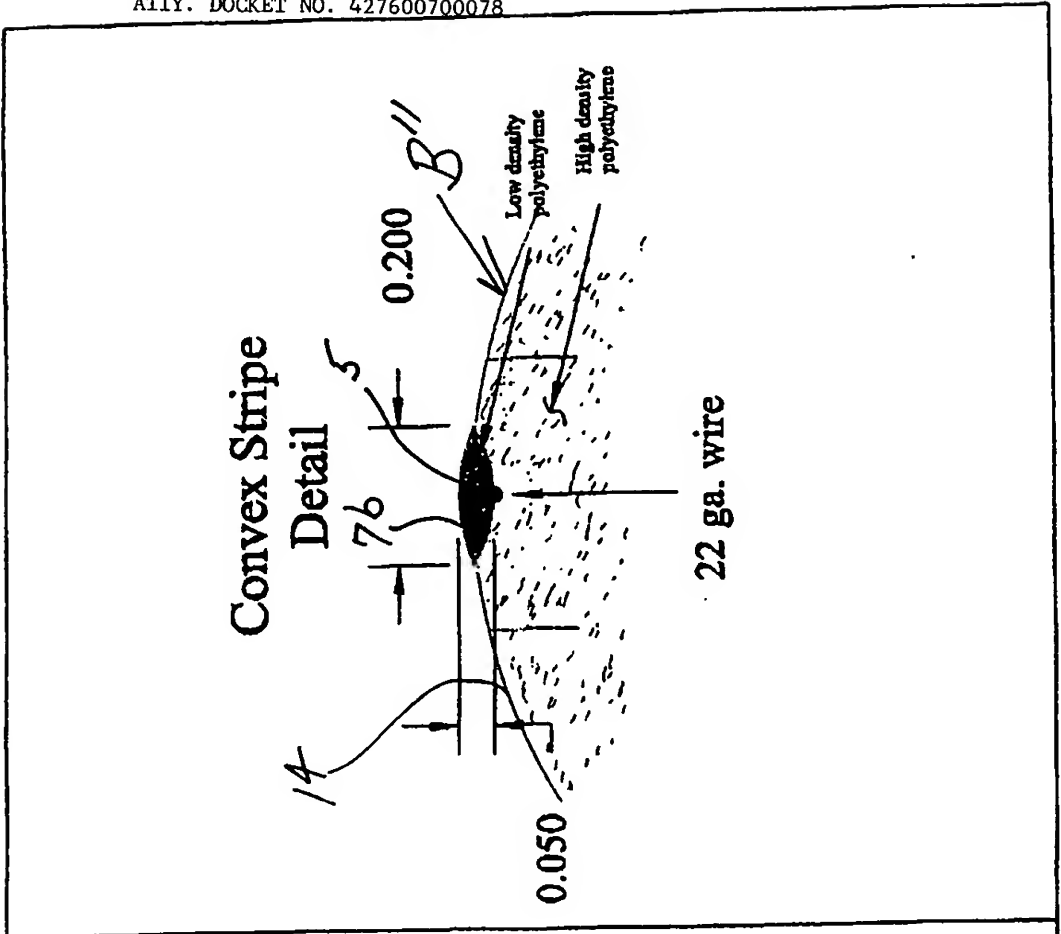


FIG. 4